TOOLS REQUIRED FOR ASSEMBLY: ADJUSTABLE WRENCH OR 10MM WRENCH LARGE PHILLIPS HEAD SCREWDRIVER

HARDWARE





EIGHT (8) STAINLESS STEEL PHILLIPS HEAD SCREWS



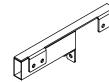
FOUR (4) M6 x 20 HEX HEAD



FOUR (4) M6 X 16 STAINLESS STEEL FLAT HEAD PHILLIPS SCREWS * SEE SPECIAL NOTE

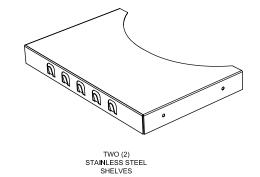
COMPONENTS





LEFT HAND SHELF BRACKETS



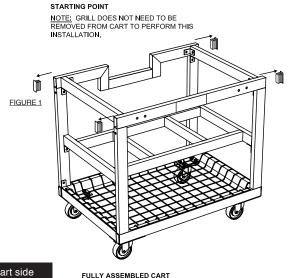


ASSEMBLY INSTRUCTIONS

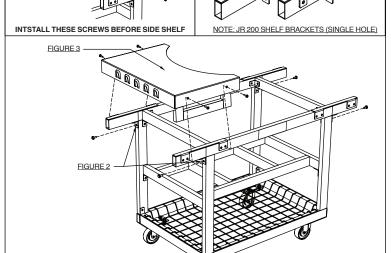
HANDLE METAL PARTS WITH CARE AS SOME MAY HAVE SHARP EDGES.

- 1. Remove all parts from the packaging and compare to the parts list.
- 2. SEE FIGURE 1 RIGHT. Remove 4 end caps prior to installation of shelf brackets if previously installed.
- 3. SEE FIGURE 2 BELOW. Install the 4 brackets to the frame of the cart with four M6 x 20 hex head bolts. (finger tighten only). *SEE SPECIAL NOTE BEFORE PROCEEDING.
- 4. SEE FIGURE 3 BELOW. Fit the side shelves over the brackets and cart frame. For an Oval XL, use the outer most set of holes and for a Oval LG use the innermost set. The Oval JR shelf brackets have a single set of holes as seen in figure 4.
- 5. Adjust both the shelf and brackets to align the openings in order to screw the shelf to the cart. Being careful not to cross-thread the screws, finger tighten each of the 4 phillips head screws per shelf before setting them tightly with the screwdriver.
- 6. Once both shelves are installed, go back and tighten the brackets to the cart frame. DO NOT USE POWERED SCREWDRIVERS, DRILLS, OR IMPACT WRENCHES TO TIGHTEN THE BOLTS. This could result in damage to the cart or grommets.

* SPECIAL NOTE: Some carts ship with Shelf Brackets that have 3 holes facing the cart side (illustration below). Shelf brackets with a 3rd hole accept a M6x16 Phillips Head fastener that fastens through the outermost 3rd hole away from the center of the cart.



* NOTE: LG 300 & XL400 SHELF FIGURE 4







Primo Cart Stainless Steel Side Tables

Assembly Instructions